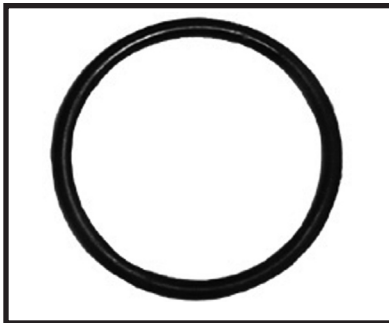


BELTS

BELT TYPES

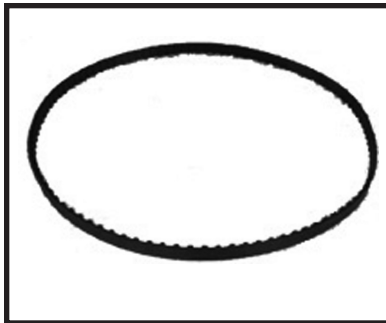
Graco offers high quality belts in a wide variety of types and lengths to fit almost any machine. If you're not sure what belt you need to order, please see the guide below for help. If you need further assistance, please contact Customer Service representative at 1-800-872-4472.

ROUND



Round belts use friction to stay in contact with pulleys and must be stretched or elongated to provide good driving friction. They are best used in light-to-medium duty power transmissions. See page 63

TIMING



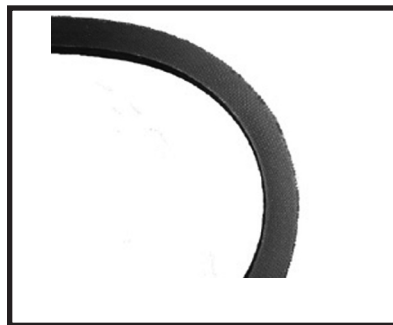
Timing belts allow power transmission without slippage for maximum performance. See page 63

POLY V-BELT



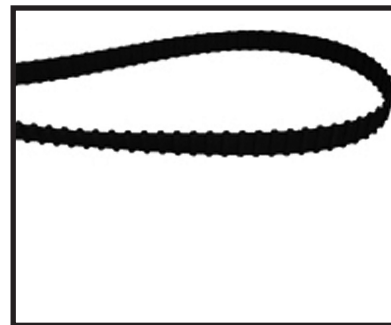
Poly V belts have length-wise grooves, which optimize contact area, resulting in increased power transfer. See page 63

V-BELT



V belts are the most widely used transmission belt. They are both economical to use and easy to replace. See page 64

DOUBLE-COGGED



Double-Cogged belts are cogged on both sides. They are designed for large horsepower machines or compact drives. See page 64



DOUBLE COGGED BELTS

LENGTH	WIDTH	GRACO#
75"	1	BLK-2
54"	3/4	FB26063

POLY-V BELTS

LENGTH	WIDTH	# OF POINTS	GRACO#
58"	9/16	6	BLC-34
55"	1 1/8	12	BLA-12
50 1/2"	15/16	10	BLA-4
45"	15/16	10	BLC-21
43"	9/16	6	BLA-31
36"	1 1/8	12	BLA-66
30"	3/8	4	BLC-80
29"	15/16	10	BLA-5
28"	1 1/8	12	BLA-25
28"	15/16	10	BLA-6
26"	1 1/8	12	BLA-19
26"	3/4	8	BLA-20
22"	9/16	6	BLA-1
22"	3/8	4	BLNS-3
21"	3/4	8	BLA-17
20"	9/16	6	BLA-14
18"	9/16	6	BLA-26
18"	3/8	4	BLA-13
16"	1/4	4	BLA-35

ROUND BELTS

LENGTH	GRACO#
4 1/8"	BLE-3
3 9/16"	BLH-2

TIMING BELTS

LENGTH	WIDTH	GRACO#
75"	1	BLK-1
39"	1/2	BLD-1
34 1/2"	1	BLT-1
28 1/2"	3/4	BLA-27
27"	3/4	BLA-24
22 1/2"	3/4	BLC-50
22 1/2"	5/8	BLCR-1
22 1/4"	1/4	BLS-4
21 13/16"	1 1/2	BLA-2
21 13/16"	3/4	BLA-3
21 13/16"	1/2	BLA-9
21"	3/4	BLC-41
18 3/4"	1/2	BLA-22
16"	1	BLV-1
13"	1/4	BLTT-3

V BELTS

LENGTH	WIDTH	THICKNESS	GRACO#
76"	1/2	5/16	BLC-9
69"	1/2	5/16	BLC-8
51"	5/8	1/2 Notched	BLE-11
49"	5/8	1/2	BLE-10
48"	5/8	1/2 Notched	BLE-6
49"	3/8	7/32	BLM-1
47 1/2"	3/8	5/16	BLAL-7
46 1/2"	5/16	1/4	BLC-28
46"	1/2	5/16	BLC-39
40"	5/8	1/2	BLE-9
43"	1/2	5/16	BLAL-25
38"	5/8	1/2 Notched	BLE-5
38"	1/2	5/16	BLA-28
36"	1/2	13/32	BLAL-16
35"	21/32	5/16	BLT-4
35"	1/2	5/16	BLAL-15
34"	21/32	3/8	BLNS-1
33"	21/32	13/32	BLE-4
32"	21/32	13/32	BLE-2
31"	21/32	13/32	BLE-1
28"	3/8	5/16 Notched	BLAL-26
25"	3/8	3/8 Notched	BLAL-1
24 3/16"	3/16	1/8	BLC-76
24"	3/8	7/32	BLAL-2
23 5/8"	3/16	1/8	BLC-78
18"	3/8"	1/4"	BLS-1



POLY V BELTS - BREUER TORNADO

GRACO#	OEM#	FITS
BLNS-3	7272	Carpetkeeper 16

POLY V BELTS - CLARKE

GRACO#	OEM#	FITS
BLA-6	903016	CM-12
BLC-34	903018	TB-20EL
BLC-80	903769	580, 590

POLY V BELTS - MINUTEMAN

GRACO#	OEM#	FITS
BLM-2	361006	Kleen Sweep 35
BLM-3	361007	Traction Dr.

POLY V BELTS - NILFISK/ADVANCE

GRACO#	OEM#	FITS
BLA-4	56171200	Matador 17B, 20B World Buffer
BLA-25	56171207	Matador 24
BLA-17	56245608	Carpetron 28 (Late 18)
BLA-13	56320366	Carpetwin 14, 16 (Older)
BLA-14	56327476	Carpetwin 20, Carpetriever 28 (Old)
BLA-35	56329535	Carpetwin 14 (Newer)
BLA-26	56331100	Carpetriever 22, 28 (New)
BLA-1	56372242	Convertamatic 24B, 26B
BLA-6	56378852	Convertamatic 38B
BLA-5	56378853	Convertamatic 32B
BLA-19	56386644	Whirlamatic 1000
BLA-31	56467266	Retriever 134
BLA-70	56392497	Convertamatic 325LX, 385LX
BLA-71	56324022	Convertamatic 200B, BD, LX
BLA-72	56392721	Convertamatic 285LX

POLY V BELTS - NSS

GRACO#	OEM#	FITS
BLNS-3	09-028-1	Pacer 15

POLY V BELTS - TENNANT

GRACO#	OEM#	FITS
BLT-5	230507	Dr. Synchronous

ROUND BELTS - CLARKE

GRACO#	OEM#	FITS
BLE-3	903340	200, 300

ROUND BELTS - NILFISK/ADVANCE

GRACO#	OEM#	FITS
BLE-3	56630563	AdVac, SelectVac
	703456	
BLH-2	56703010	1200 Vac

ROUND BELTS - MISCELLANEOUS

GRACO#	OEM#	FITS
BLE-3	30563A	Eureka - Sanitaire, Kent, Advance
BLE-3	10159	Breuer Tornado
BLE-3M		Eureka Manufacturer Original
BLH-2	49258	Hoover

TIMING BELTS - BREUER-TORNADO

GRACO#	OEM#	FITS
BLT-1-S	18418	9300 Midrange, 9400 H Series

TIMING BELTS - CASTEX/NOBLES

GRACO#	OEM#	FITS
BLTT-3	577-225-000	CV141

TIMING BELTS - CERTIFIED

GRACO#	OEM#	FITS
BLCR-1	941-001	Pile Lifter

TIMING BELTS - CLARKE

GRACO#	OEM#	FITS
BLA-3	903260	DU-8
BLC-50	903550	915

TIMING BELTS - KENT

GRACO#	OEM#	FITS
BLK-1	50126	KA26, KA32 (Older), K320

TIMING BELTS - NILFISK/ADVANCE

GRACO#	OEM#	FITS
BLA-3	56154245	Pacemaker; Convertamatics
BLA-2	56154288	Pacemaker; Convertamatics
BLA-2	56158364	Pacemaker; Convertamatics
BLA-9	56158399	Pacemaker 15
BLA-3	56158402	Pacemaker; Convertamatics
BLA-22	56217913	Carpetron 18
BLA-27	56217921	Carpetron 14
BLA-24	56244828	Carpetron 18



TIMING BELTS - MISCELLANEOUS

GRACO#	OEM#	FITS
BLTT-3	301434	Mastercraft TM-14
BLW-1	2049	Windsor Versamatic 14, 18
BLW-1	4024	Windsor Versamatic 14, 18

V BELTS - AMERICAN-LINCOLN

GRACO#	OEM#	FITS
BLAL-27	2-00-01046	7000
BLAL-15	2-00-01062	8" Sander
BLAL-16	2-00-01063	8" Sander
BLAL-26	2-00-02091	772
BLAL-1	2-00-02129	721, 726, 730, 930
BLAL-2	2-00-03536	721, 726, 730, 930

V BELTS - CLARKE

GRACO#	OEM#	FITS
BLC-78	903042	575, 578
BLC-76	903105	576, 576A
BLC-39	903400	1000 DCR
BLC-28	903540	Drive belt (SPS-28)
BLC-9	903975	TB32 (Right)
BLC-8	903976	TB32 (Left)

V BELTS - NILFISK/ADVANCE

GRACO#	OEM#	FITS
BLA-28	56390607	Convertamatic 32B,38B

V BELTS - NSS

GRACO#	OEM#	FITS
BLNS-1	42094-1	Propane Buffer
BLNS-6	26-121-1	Wrangler 27FB, 33FB

V BELTS - MISCELLANEOUS

GRACO#	OEM#	FITS
BLAL-16	B-36	Pioneer Eclipse
BLE-1	B-31	Pioneer Eclipse
BLE-2	B-32	Pioneer Eclipse
BLE-4	B-33	Pioneer Eclipse
BLE-5	BX38	Various Propane Burnishers
BLE-6	BX48	Various Propane Burnishers
BLE-9	B-40	Various Propane Burnishers
BLE-10	B-49	Various Propane Burnishers
BLE-11	BX51	Various Propane Burnishers
BLE-12	BX52	Various Propane Burnishers
BLE-13	BX53	Various Propane Burnishers
BLM-1	DB-1	Mercury High Speed Buffer

V BELTS - STEAMEX

GRACO#	OEM#	FITS
BLK-2	51078	KA26, KA32 (New), KA260

MISC

GRACO#	OEM#	FITS
BLK-2	51078	KA26, KA32 (New), KA260
BLS-4	3723	Steamex 870/1190/MX-21
BX-50	3335	
BX-55	07073	